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D4634-041

Job Sheet 199078



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 18740*

Note: DWG D4634 REV.H SHEETS 1,2 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL
IPP REV:H 19.05.06 AS PER DWG REV.H DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/20/19		0.00	1.00	Small Fab - 1		DAS 58 9-20 SEP 24 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		DAS 40 9-20 SEP 24 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	SEP 25 2019
					QC 21 - SA - 53	

May 13.

9/20/2019

BAS
70
9-89

Part Op 110 - Small Fab (Small Fab)
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Packaging3 (Identify as per dwg & Stock Location: _____)
 140 - QC21 (QC21- Final Inspection - Work Order Release)

012053

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2351-20-27-C3C	Stud	1 Ea (1 ea)	110-Small Fab - 1	5007846
50-009-2	Grommet	1 Ea (1 ea)	110-Small Fab - 1	5075168
D4634-141	Fwd, Center Ceiling Replacement Panel Assembly	1 pcs (1 ea)	110-Small Fab - 1	5216269
D4646-1	Plenum Cap Assembly	2 pcs (2 ea)	110-Small Fab - 1	5136375
D4652-7	Air Valve	2 pcs (2 ea)	110-Small Fab - 1	5215168
D4728-047	Advisory Light, Fwd	1 pcs (1 ea)	110-Small Fab - 1	5075608
D4728-051	Cabin Lights #1	1 pcs (1 ea)	110-Small Fab - 1	5135047
D4743-1	Speaker Grill	2 pcs (2 ea)	110-Small Fab - 1	5008578
MS21044-N08	Nut	8 Ea (8 ea)	110-Small Fab - 1	5007599
MS24693-BB50	Screw	8 Ea (8 ea)	110-Small Fab - 1	5005144
NAS1149DN832J	Washer	8 Ea (8 ea)	110-Small Fab - 1	5034411
PLT1.5M-M	Tie Wrap	7 Ea (7 ea)	110-Small Fab - 1	fmj097128

ST578

11

mf009

mf003

mf009

mf003

ST303

ST288

ST264

ST550

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	2351-20-27-C3C	1	18	0
	50-009-2	1	129	0
	D4634-141	1	0	0
	D4646-1	2	42	0
	D4652-7	2	0	0
	D4728-047	1	5	0
	D4728-051	1	6	0
	D4743-1	2	15	0
	MS21044-N08	8	165	0
	MS24693-BB50	8	33	0
	NAS1149DN832J	8	1,358	0
	PLT1.5M-M	7	1,970	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected : _____		Sequence #: _____		Date : _____		Description Work Order Deviation		Disposition		MRB (QS1042)																																			
		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality				Completed By		Lead hand / Supervisor		QC / QA Coordinator																																	
												FAULT CATEGORY																																							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors												Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled										Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function										Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up										Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread									
												Other/Details:																																							